TECHNYL® ONE
Enhanced electrical properties

DOMO
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TECHNICAL DATA SHEET

TECHNYL ONE J 60X1 V15 BK

TECHNYL ONE J 60X1 V15 BK is a high temperature polyamide based on a non-halogenated flame retardant system, reinforced with 15% of glass fiber with best-in-class fire protection behavior, for injection moulding. This product has superior electrical performance compared to traditional high-performance plastics. Its low corrosion ensures processing tools longevity. This product, based on a high fluidity matrix, offers strong benefits in term of productivity and design freedom. The data provided are based on laboratory/experimental results. These data could be adjusted after industrial production.

General

Polymer type	PA66/6T copolymer	
Certifications	RoHS EC 1907/2006 (REACH)	UL listed product EN 45545
Feature	halogen and red phosphorus free flame retardant heat resistant	corrosion resistant very high flow
Applications	connectors	electrical/electronic applications
Colors available	black	natural
Forms	pellets	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA66/6T-GF15 FR(40)
ISO 16396 designation	PA66/6T,GF15FR40,MH,S14-080

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.3
Water absorption	24 hr, 23°C	ISO 62	%	0.75
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.7 - 0.9
Molding shrinkage, normal		ISO 294-4, 2577	%	0.9 - 1.1

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	Condition	Standard	Unit	Value
Mechanical properties				**dam / cond.***
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	7600 / -
Stress at break		ISO 527-1/-2	MPa	125 / -
Strain at break		ISO 527-1/-2	%	2.8 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	6300 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	120 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	40 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	6 / -
Izod notched impact strength, -30°C	-30°C	ISO 180/1A	kJ/m²	8 / -

: conditioned according to ISO 1110

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	278
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	245

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Burning behaviour

	Condition	Standard	Unit	Value
UL Yellow Card availability 1	**Click here to have access to the UL Yellow Card availability 1 -> QMFZ2.E44716**			
Flammability, 0.75 mm	0.75 mm	UL 94		V0
Flammability, 1.5 mm	1.5 mm	UL 94		V0,5VA
Flammability, 3.0 mm	3.0 mm	UL 94		V0,5VA
Glow-wire flammability index, GWFI, 0.75 mm	0.75 mm	IEC 60695-2-12	°C	960
Glow-wire flammability index, GWFI, 1.5 mm	1.5 mm	IEC 60695-2-12	°C	960
Glow-wire flammability index, GWFI, 3.0 mm			°C	960
Glow-wire ignition temperature, GWIT, 0.75 mm	0.75 mm	IEC 60695-2-13	°C	750
Glow-wire ignition temperature, GWIT, 1.5 mm	1.5 mm	IEC 60695-2-13	°C	725
Glow-wire ignition temperature, GWIT, 3.0 mm	3.0 mm	IEC 60695-2-13	°C	775
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100mm/min

Electrical properties

	Condition	Standard	Unit	Value
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0
Dielectric strength	1 mm	IEC 60243-1	kV/mm	35.0

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.12 %
Rear temperature	285 - 295 °C
Middle temperature	290 - 300 °C
Front temperature	290 - 300 °C

Processing conditions

Recommended mould temperature	90 - 110 °C

Injection notes

The material is supplied in airtight bags, ready for use.,In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C.,Recommended time 2-4h, recommended water content maximum 0,15% (optimum 0,08%-0,12%)

Injection advice

All reinforced, flame retardant compounds generate some level of abrasion/corrosion to the steel processing equipment. These issues may be magnified by using incorrect processing conditions (temperatures, residence time, moisture level ...) during the moulding process. Therefore, Domo recommends you adhere to the processing conditions detailed in this technical data sheet. For equipment that comes into contact with molten flame retardant compounds, Domo advises you to use a steel with high chromium and high carbon content (having a minimum concentration of 16% chromium) to prevent corrosion and abrasion. For the correct reference of steel associated to flame retardant compounds' processing, please refer to your equipment manufacturers. In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.