

TECHNICAL DATA SHEET

TECHNYL A 216 GY 7531 XB

DOMAMID 66 GY77531XB

TECHNYL A 216 GY 7531 XB is an unreinforced polyamide 66, standard viscosity, for injection moulding. This grade offers all of the primary properties of unreinforced polyamide 66: thermal and mechanical properties, chemical resistance, impact and abrasion resistance.

General

Certifications	RoHS EC 1907/2006 (REACH)	UL listed product
Polymer type	PA66	
Feature	UL 94 V2	not heat stabilized
Colors available	black grey	natural
Forms	pellets	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA66
ISO 16396 designation	PA66,M,S14-030

Condition	Standard	Unit	Value
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Physical properties

		Standard	Unit	Value
Density		ISO 1183	g/cm ³	1.14
Humidity absorption	T=23°C, 50% RH	ISO 62	%	3.1
Water absorption	24 hr, 23°C	ISO 62	%	1.3
Water absorption, saturation			%	8.3
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.0 - 1.2
Molding shrinkage, normal		ISO 294-4, 2577	%	1.2 - 1.4

	Condition	Standard	Unit	Value
Mechanical properties				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	3200 / 1300
Strain at break	50 mm/min	ISO 527-1/-2	%	30 / 50
Yield stress	50 mm/min	ISO 527-1/-2	MPa	85 / 55
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	3300 / 1300
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	110 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	NB
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	NB
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	4.5 / 10
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m ²	NB
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	4.5 / 13
Rockwell hardness		ISO 2039/2	ScaleR	121 / -

*: **conditioned according to ISO 1110**

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	262
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	215
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	70
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	245

Condition	Standard	Unit	Value
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Burning behaviour

UL Yellow Card availability 1	Click here to have access to the UL Yellow Card availability 1 -> QMFZ2.E170540			
Flammability, 0.75 mm	0.75 mm	UL 94		V2
Glow-wire flammability index, GWFI	1-3 mm	IEC 60695-2-12	°C	>= 750
Glow-wire ignition temperature, GWIT	1-3 mm	IEC 60695-2-13	°C	650
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Condition	Standard	Unit	Value
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Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1.0E13
Surface resistivity		IEC 62631-3-1	ohm	1.0E13
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0
Dielectric strength	1 mm	IEC 60243-1	kV/mm	22.0

Processing conditions

Drying temperature/time	80°C
Suggested max moisture	0.2 %
Rear temperature	265 - 275 °C
Middle temperature	270 - 280 °C
Front temperature	280 - 285 °C
Recommended melt temperature	265 - 285 °C
Recommended mould temperature	60 - 80 °C

Injection notes

The material is supplied in airtight bags, ready for use.,In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C.,Recommended time 2-4h.

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Injection advice

For unfilled polyamides, Domo recommends the use of high alloy steel with a low chromium content. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.