TECHNYL®

DOMO caring is our formula

TECHNICAL DATA SHEET

TECHNYL A 218 V25 BK 21N

TECHNYL A 218 V25 BK 21N is a polyamide 66, reinforced with 25% of glass fibre, heat stabilized, for injection moulding. This grade offers an excellent combination between thermal and mechanical properties.

General

Polymer type	PA66	
Certifications	RoHS EC 1907/2006 (REACH)	UL listed product
Feature	heat-aging stabilized	
Applications	automotive applications handles	consumer applications industrial applications
Colors available	black	natural
Forms	pellets	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA66-GF25
ISO 16396 designation	PA66,GF25,M1,S14-090

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.32
Humidity absorption	T=23°C, 50% RH	ISO 62	%	2.3 - 2.5
Water absorption	24 hr, 23°C	ISO 62	%	0.8 - 0.9
Water absorption, saturation			%	5.7
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.3 - 0.5
Molding shrinkage, normal		ISO 294-4, 2577	%	1.0 - 1.2

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	Condition	Standard	Unit	Value
Mechanical properties				**dam / cond.***
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	8500 / 6000
Stress at break		ISO 527-1/-2	MPa	170 / 100
Strain at break		ISO 527-1/-2	%	3 / 7
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	8000 / 5000
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	260 / 180
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	60 / 75
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m²	55 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	9 / 11.5
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m²	7 / -
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m²	55 / 70
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	8.5 / 12

: conditioned according to ISO 1110

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	262
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	250

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Burning behaviour

	Condition	Standard	Unit	Value
UL Yellow Card availability 1	**Click here to have access to the UL Yellow Card availability 1 -> QMFZ2.E44716**			
Flammability, 0.75 mm	0.75 mm	UL 94		HB
Flammability, 1.5 mm	1.5 mm	UL 94		HB
Flammability, 3.0 mm	3.0 mm	UL 94		HB
Glow-wire flammability index, GWFI, 1.5 mm	1.5 mm	IEC 60695-2-12	°C	650
Oxygen index			%	23.0
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		<100

Electrical properties

	Condition	Standard	Unit	Value
Volume resistivity		IEC 62631-3-1	ohm.m	1.0E13
Surface resistivity		IEC 62631-3-1	ohm	6.0E15
Comparative tracking index	Solution A	IEC 60112	V	400.0
CTI performance level category		Sol A		PLC 1
Dielectric strength	1 mm	IEC 60243-1	kV/mm	32.0

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	270 - 280 °C
Middle temperature	275 - 285 °C
Front temperature	280 - 290 °C
Recommended mould temperature	70 - 100 °C

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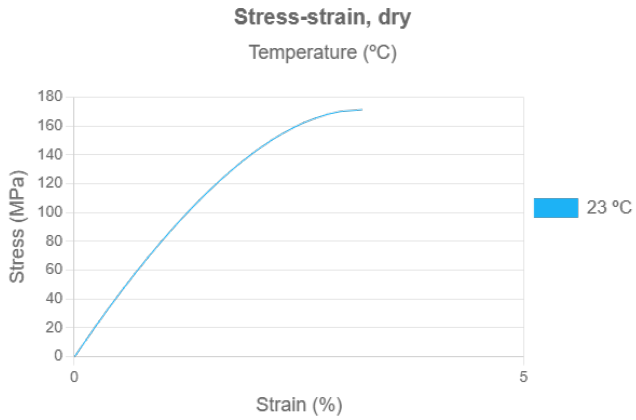

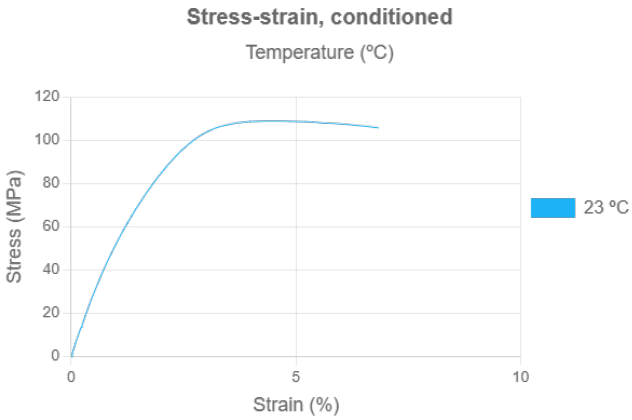

Injection notes

The material is supplied in airtight bags, ready for use.,In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C.,Recommended time 2-4h.

Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.,The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.