

TECHNICAL DATA SHEET

## TECHNYL A 216M NC

### DOMAMID 66I1 NC

Polyamide 66, impact modified, for injection moulding, natural color

#### General

Certifications	RoHS	EC 1907/2006 (REACH)
Polymer type	PA66	
Feature	impact modified	not heat stabilized
Colors available	natural	
Forms	pellets	
Processing technology	injection moulding	

#### Product identification

ISO 1043 abbreviation	PA66-I
ISO 16396 designation	PA66,MP,S14-030

Condition	Standard	Unit	Value
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#### Physical properties

		Standard	Unit	Value
Density		ISO 1183	g/cm <sup>3</sup>	1.1
Humidity absorption	T=23°C, 50% RH	ISO 62	%	2.0
Water absorption	24 hr, 23°C	ISO 62	%	7.5
Water absorption, saturation			%	7.5
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.2 - 1.4
Molding shrinkage, normal		ISO 294-4, 2577	%	1.4 - 1.6

	Condition	Standard	Unit	Value
<b>Mechanical properties</b>				<b>dam / cond.*</b>
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	2700 / 1350
Strain at break	50 mm/min	ISO 527-1/-2	%	50 / 50
Yield stress	50 mm/min	ISO 527-1/-2	MPa	70 / 50
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	2500 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	90 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m <sup>2</sup>	NB
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m <sup>2</sup>	NB
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m <sup>2</sup>	15 / 25
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m <sup>2</sup>	NB
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m <sup>2</sup>	14 / 23
Rockwell hardness		ISO 2039/2	ScaleR	115 / -

\*: **conditioned according to ISO 1110**

	Condition	Standard	Unit	Value
<b>Thermal properties</b>				
Melting temperature, 10°C/min		ISO 11357-1	°C	262
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	180
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	65
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	235

	Condition	Standard	Unit	Value
<b>Burning behaviour</b>				
Flammability, 0.75 mm	0.75 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Condition	Standard	Unit	Value
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## Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1.0E16
Surface resistivity		IEC 62631-3-1	ohm	1.0E14
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0

## Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Suggested max moisture	0.2 %
Recommended melt temperature	270 - 290 °C
Recommended mould temperature	40 - 80 °C

## Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

## Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.