

TECHNICAL DATA SHEET

TECHNYL A 225F NC

TECHNYL A 225F NC is an unfilled polyamide 66, medium viscosity, for injection moulding, with a special crystallizing agent, for very fast cycles. This grade offers a good combination between primary properties of the unreinforced polyamide 66 and processing properties leading to increased productivity. These performances are associated with excellent dimensional stability, and excellent filling qualities. The UL94 V2 rating at 0.4mm makes that the product is particularly used in electrical applications.

General

Polymer type	PA66		
Certifications	RoHS EC 1907/2006 (REACH)	UL listed product	
Feature	fast molding cycle		
Applications	consumer applications industrial applications white goods / small appliances	electrical/electronic applications aerosol valve	
Colors available	natural		
Forms	pellets		
Processing technology	injection moulding		

Product identification

ISO 1043 abbreviation	PA66
ISO 16396 designation	PA66,M,S14-030

Condition	Standard	Unit	Value
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Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm ³	1.14
Water absorption	24 hr, 23°C	ISO 62	%	1.1
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.3
Molding shrinkage, normal		ISO 294-4, 2577	%	1.3

	Condition	Standard	Unit	Value
Mechanical properties				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	3600 / 1600
Stress at break		ISO 527-1/-2	MPa	70 / 50
Strain at break		ISO 527-1/-2	%	20 / 100
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	3150 / 1400
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	125 / 55
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	4 / 10
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	5 / 12

*: **conditioned according to ISO 1110**

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	263
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	200
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	75

	Condition	Standard	Unit	Value
Burning behaviour				
UL Yellow Card availability 1	Click here to have access to the UL Yellow Card availability 1 -> QMFZ2.E44716			
Flammability, 0.40 mm	0.40 mm	UL 94		V2
Flammability, 0.75 mm	0.75 mm	UL 94		V2
Flammability, 1.5 mm	1.5 mm	UL 94		V2
Flammability, 3.0 mm	3.0 mm	UL 94		V2
Glow-wire flammability index, GWFI, 1.5 mm	1.5 mm	IEC 60695-2-12	°C	700

Condition	Standard	Unit	Value
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Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	4.0E13
Surface resistivity		IEC 62631-3-1	ohm	1.0E15
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0
Dielectric strength	1 mm	IEC 60243-1	kV/mm	22.0

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	265 - 275 °C
Middle temperature	270 - 280 °C
Front temperature	280 - 285 °C
Recommended mould temperature	60 - 80 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For unfilled polyamides, Domo recommends the use of high alloy steel with a low chromium content. For example: X38CrMoV5-1 (EN Norm) - 1.2367 / 1.2343 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.