



## ECONAMID<sup>®</sup> 6M30ST

Polyamide 6, 30% mineral filler, impact modified, for injection moulding.

preliminary datasheet

TYPICAL PROPERTIES	CONDITION	STANDARD	UNIT	VALUE
<b>PHYSICAL</b>				
Density		ISO 1183	[g/cm <sup>3</sup> ]	1,34
<b>MECHANICAL</b>				
Tensile modulus	1 mm/min	ISO 527	[MPa]	3800
Tensile stress at break	5 mm/min	ISO 527	[MPa]	60
Tensile strain at break	5 mm/min	ISO 527	[%]	20
Izod impact notched	+23 °C	ISO 180/1A	[kJ/m <sup>2</sup> ]	7
<b>THERMAL</b>				
Melting point	DSC	ISO 11357-1	[°C]	260 ± 2
Heat Deflection Temperature (HDT-A)	1,80 MPa	ISO 75	[°C]	70
<b>ELECTRICAL</b>				
Volume resistivity		IEC 93	[Ω·cm]	10 <sup>15</sup>
Surface resistivity		IEC 93	[Ω]	10 <sup>13</sup>
<b>BURNING BEHAVIOUR</b>				
Flammability	0,8 mm	UL 94	[Class]	HB
Burning rate (FMVSS)		FMVSS 302	[mm/min]	< 100

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for black products

### PROCESSING CONDITIONS:

Drying temperature/time	: 75-85°C/4-6h
Recommended melt temperature	: 260-280 °C
Recommended mould temperature	: 80-120 °C