

TECHNICAL DATA SHEET

TECHNYL C 216 BK 9223 XB

DOMAMID 6 BK 9223 XB

Polyamide 6, for injection moulding

General

Certifications	RoHS	UL listed product
Polymer type	PA6	
Feature	UL 94 V2	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA6
ISO 16396 designation	PA6,M1,S14-030

Condition	Standard	Unit	Value
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Physical properties

Density		ISO 1183	g/cm ³	1.14
Water absorption	24 hr, 23°C	ISO 62	%	10.0
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.9 - 1.1
Molding shrinkage, normal		ISO 294-4, 2577	%	1.0 - 1.2
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg	ISO 1133	cm ³ /10 min	165.0
Viscosity number	96% H2SO4	ISO 307	cm ³ /g	145.0

	Condition	Standard	Unit	Value
Mechanical properties				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	3200 / 1000
Strain at break	50 mm/min	ISO 527-1/-2	%	20 / 50
Yield stress	50 mm/min	ISO 527-1/-2	MPa	80 / 40
Yield strain	50 mm/min	ISO 527-1/-2	%	4 / 20
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	2800 / 900
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	105 / 35
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	NB
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	150 / NB
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	4.5 / 20
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m ²	NB
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	4.5 / 19
Rockwell hardness		ISO 2039/2	ScaleR	120 / -

*: **conditioned according to ISO 1110**

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	175
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	65
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	200

Condition	Standard	Unit	Value
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Burning behaviour

UL Yellow Card availability 1	<u>Click here to have access to the UL Yellow Card availability 1 -> E170540-225449</u>			
Flammability, 0.75 mm	0.75 mm	UL 94		V2
Glow-wire flammability index, GWFI	1-3 mm	IEC 60695-2-12	°C	750 - 850
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Condition	Standard	Unit	Value
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Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1.0E16
Surface resistivity		IEC 62631-3-1	ohm	1.0E14
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	230 - 250 °C
Recommended mould temperature	60 - 90 °C