

TECHNICAL DATA SHEET

TECHNYL C 216 V50 BK Z

DOMAMID 6LVG50 300 BK

TECHNYL C 216 V50 BK Z is a polyamide 6, reinforced with 50% of glass fibre, for injection moulding. This grade offers high mechanical strength, high surface aspect by easy flow & low pressure moulding for injection moulding.

General

Polymer type	PA6	
Certifications	RoHS	EC 1907/2006 (REACH)
Feature	high dimensional stability not heat stabilized	high stiffness
Applications	automotive applications industrial applications	consumer applications
Colors available	black	
Forms	pellets	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA6-GF50
ISO 16396 designation	PA6,GF50,M,S12-160

Condition	Standard	Unit	Value
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Physical properties

Condition	Standard	Unit	Value	
Density	ISO 1183	g/cm ³	1.56	
Humidity absorption	T=23°C, 50% RH	ISO 62	%	1.9 - 2.3
Water absorption	24 hr, 23°C	ISO 62	%	1.3 - 1.4
Water absorption, saturation			%	6.2
Molding shrinkage, parallel	ISO 294-4, 2577	%	0.1 - 0.4	
Molding shrinkage, normal	ISO 294-4, 2577	%	0.7 - 1.0	
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg	ISO 1133	cm ³ /10 min	30.0
Viscosity number	96% H2SO4	ISO 307	cm ³ /g	125.0

Condition	Standard	Unit	Value
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Mechanical properties

Condition	Standard	Unit	Value	
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	16500 / 10500
Stress at break	5 mm/min	ISO 527-1/-2	MPa	220 / 135
Strain at break	5 mm/min	ISO 527-1/-2	%	2.5 / 5.5
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	15000 / 9000
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	330 / 220
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	90 / 110
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	85 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	15 / 20
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m ²	12 / 13

*: conditioned according to ISO 1110

Condition	Standard	Unit	Value
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Thermal properties

Condition	Standard	Unit	Value
Melting temperature, 10°C/min	ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	ISO 75	°C	220
Temp. of deflection under load, 1.80 MPa	ISO 75	°C	210
Vicat softening temperature	ISO 306	°C	215

Condition	Standard	Unit	Value
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Burning behaviour

Condition	Standard	Unit	Value
Burning rate, FMVSS, Thickness 1 mm	FMVSS 302		< 100 mm/min

Condition	Standard	Unit	Value
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Electrical properties

Condition	Standard	Unit	Value
Volume resistivity	IEC 62631-3-1	ohm.m	1.0E13
Surface resistivity	IEC 62631-3-1	ohm	1.0E14

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Suggested max moisture	0.2 %
Rear temperature	235 - 240 °C
Middle temperature	240 - 250 °C
Front temperature	250 - 260 °C
Recommended melt temperature	235 - 260 °C
Recommended mould temperature	60 - 90 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 / 1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - DOMO Engineering Plastics

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Injection advice

1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.,The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.