TECHNYL®

DOMO caring is our formula

TECHNICAL DATA SHEET

TECHNYL PROTECT C 52G1 V20 WT 9003

TECHNYL PROTECT C 52G1 V20 WT 9003 is a polyamide 6 based on a non-phosphorous and Non-halogenated flame retardant system, reinforced with 20% of glass fiber, heat stabilized, for injection moulding. This flame retardant grade with excellent moulding and electrical performance.

General

Polymer type	PA6	
Certifications	UL listed product EN 45545	EC 1907/2006 (REACH)
Feature	flame retarded halogen free flame retardant	UL 94 V2 UV-laser markable
Applications	electrical/electronic applications	
Colors available	grey	white
Forms	pellets	
Processing technology	injection moulding	

Product identification

ISO 1043 abbreviation	PA6-GF20 FR(30)
ISO 16396 designation	PA6,GF20 FR(30),M,S14-050

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.28
Humidity absorption	T=23°C, 50% RH	ISO 62	%	1.1
Water absorption	24 hr, 23°C	ISO 62	%	0.35 - 0.4
Water absorption, saturation			%	6.0
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.6 - 0.8
Molding shrinkage, normal		ISO 294-4, 2577	%	0.4 - 0.6

TECHNYL®

DOMO caring is our formula

TECHNICAL DATA SHEET

TECHNYL PROTECT C 52G1 V20 WT 9003

	Condition	Standard	Unit	Value
Mechanical properties				**dam / cond.***
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	5200 / 1800
Stress at break		ISO 527-1/-2	MPa	72 / 35
Strain at break		ISO 527-1/-2	%	2.7 / 90
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	4500 / 1600
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	110 / 50
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	38 / 100
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m²	38 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	3 / 6.5
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m²	2.5 / -

: conditioned according to ISO 1110

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	220
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	200
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	95

TECHNYL®

DOMO caring is our formula

TECHNICAL DATA SHEET

TECHNYL PROTECT C 52G1 V20 WT 9003

Burning behaviour

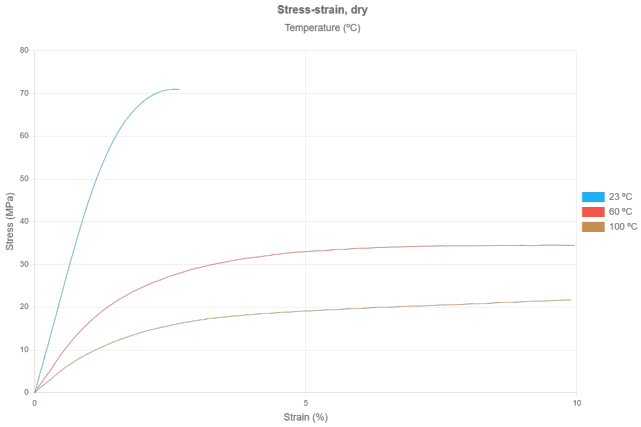
	Condition	Standard	Unit	Value
UL Yellow Card availability 1	**Click here to have access to the UL Yellow Card availability 1 -> QMFZ2.E44716**			
Flammability, 0.75 mm	0.75 mm	UL 94		V2
Flammability, 1.5 mm	1.5 mm	UL 94		V2
Flammability, 3.0 mm	3.0 mm	UL 94		V2
Glow-wire flammability index, GWFI, 0.75 mm	0.75 mm	IEC 60695-2-12	°C	960
Glow-wire flammability index, GWFI, 1.5 mm	1.5 mm	IEC 60695-2-12	°C	960
Glow-wire flammability index, GWFI, 3.0 mm			°C	960
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		<100

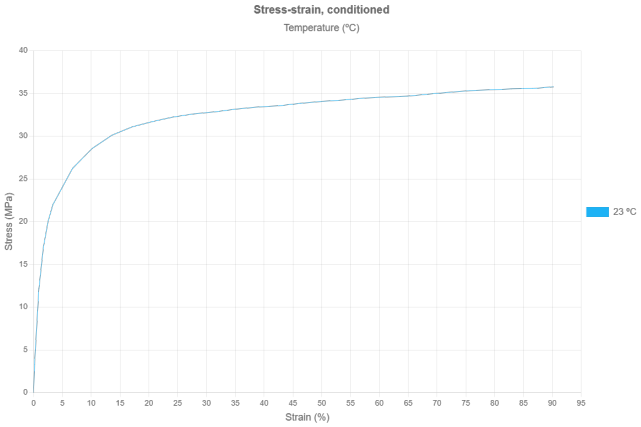
Electrical properties

	Condition	Standard	Unit	Value
Comparative tracking index	Solution A	IEC 60112	V	600.0
CTI performance level category		Sol A		PLC 0
Dielectric strength	1 mm	IEC 60243-1	kV/mm	33.0

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.12 %
Rear temperature	230 - 235 °C
Middle temperature	235 - 240 °C
Front temperature	235 - 245 °C
Recommended mould temperature	60 - 90 °C





Injection notes

The material is supplied in airtight bags, ready for use.,In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C.,Recommended time 2-4h.

Injection advice

All reinforced, flame retardant compounds generate some level of abrasion/corrosion to the steel processing equipment. These issues may be magnified by using incorrect processing conditions (temperatures, residence time, moisture level ...) during the moulding process. Therefore, Domo recommends you adhere to the processing conditions detailed in this technical data sheet. For equipment that comes into contact with molten flame retardant compounds, Domo advises you to use a steel with high chromium and high carbon content (having a minimum concentration of 16% chromium) to prevent corrosion and abrasion. For the correct reference of steel associated to flame retardant compounds' processing, please refer to your equipment manufacturers. In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.,The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.