



ISO 9001,14001 and OHSAS 18001 Certified

ISO 9001, 14001 與 OHSAS 18001 認證

Technical Data Sheet / 技術資料表

Globalene 7633-3		Polypropylene Impact Copolymer 聚丙烯耐衝擊共聚物	
Features 特性: - Good moldability 成型性佳 - Excellent long term heat resistance 長期熱安定性優 - Good impact resistance at low temperature 低溫耐衝擊性佳		Typical Application 一般應用: - Extrusion: sheet, pipe 板、管 - Injection: automotive part, crate, furniture 汽車配件、板條箱、家具 - Blow molding: bottle 瓶	
Typical Property 一般性質	Test Method 測試方法	Unit 單位	Value 數值
Melt flow rate (230°C, 2.16kg) 熔融流率	ASTM D1238	g/10min	3.0
Density 密度	ASTM D792	g/cm ³	0.897
Elongation at yield 降伏點伸張率	ASTM D638	%	6
Elongation at break 斷裂點伸張率	ASTM D638	%	145
Tensile strength at yield 降伏點抗張強度	ASTM D638	kg/cm ²	260
Flexural modulus 彎曲彈性係數	ASTM D790	kg/cm ²	13000
Rockwell hardness 洛氏硬度	ASTM D785	R scale	78
Heat deflection temperature (4.6 kg/cm ²) 熱變形溫度	ASTM D648	°C	89
Izod impact strength, notched 23°C 艾氏衝擊強度, 切口 23°C	ASTM D256	kg-cm/cm	19
Izod impact strength, notched -20°C 艾氏衝擊強度, 切口 -20°C	ASTM D256	kg-cm/cm	5.9
Drop Weight Impact strength, texture up, -29°C 落球衝擊強度	LCY	ft-lb	23
Mold shrinkage 收縮率	ASTM D955	%	1.5

Storage and Handling 儲放與處置

The inspected and qualified PP pellets will have a shelf life of minimum two years which is estimated from production date, if it is stored at LCY's best condition of proper temperature below 40°C, adequate humidity below 80%, complete package and indoor warehouse with specific protection from damage. However customers might not fully follow the recommendation to conduct the optimal storage condition, the shelf life is recommended six months only at customer site as received.

本公司所生產聚丙烯(塑膠粒)經首次產品驗證程序確認品質後，在適合的溫度(低於 40°C)、適當的濕度(低於 80%)、包裝袋完整、且具有防護設備的倉庫儲存下，其有效使用期限至少 2 年(以製造日期起算)。考量客戶端的儲存條件可能無法完全依照本公司建議來執行，客戶在購入聚丙烯產品(塑膠粒)後，保存期限建議最高為 6 個月。