

Product Information

**VESTAKEEP® i5 R**

**IMPLANTABLE GRADE POLYETHER ETHER KETONE ROD STOCK FOR PERMANENT IMPLANTS**



VESTAKEEP® i5 R is rod stock based on implantable grade neat polyether ether ketone resin VESTAKEEP® i5 G.

**Proven Biocompatibility of VESTAKEEP® i-Grades**

The extra high purity and extended quality measures make VESTAKEEP® i-grade materials an excellent choice for permanent implants.

The biocompatibility of VESTAKEEP® i5 R has been tested following ISO 10993-1 recommendations for permanent tissue/bone contact and USP Class VI.

VESTAKEEP® i5 R complies to ASTM F2026 "Standard Specification for Polyetheretherketone (PEEK) Polymers for Surgical Implant Applications".

A summary of biocompatibility test results is available upon request.

**Biocompatibility tests available for i5 R**

STANDARD	DESCRIPTION
ISO 10993-12	GC/MS Fingerprint of extractable organic substances
USP CLASS VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation
ISO 10993-5	Cytotoxicity
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-10	Sensitization: Maximization test according to Magnusson and Kligman
ISO 10993-11	Subchronic Systemic Toxicity
ISO 10993-3	Genotoxicity: Ames Test
ISO 10993-3	Genotoxicity: Chromosome Aberration test
ISO 10993-3	Genotoxicity: Mouse Lymphoma test
ISO 10993-6	Test for local effects after Implantation in bone (90 days)

**Delivery of VESTAKEEP® i-Grades**

VESTAKEEP® i5 R rods are available in different diameters and lengths.

**Dimensions of VESTAKEEP® i5 R**

Diameter	Standard length*
6 to 20 mm	3000 mm
25 to 60 mm	2000 mm
70 to 100 mm	1000 mm

\* Custom lengths are also available

### Key Features

#### Industrial Sector

Medical Devices

#### Delivery form

Stock shape (rods and plates)

#### Resistance to

Heat (thermal stability), Hydrolysis / hot water, Wear / abrasion, Fatigue resistance, Oil / fuels

#### Conformity

Biocompatibility, Medical application

#### Additives

Unfilled

#### Mechanical properties ISO

	dry	Unit	Test Standard
Tensile modulus	<b>3900</b>	MPa	ISO 527
Yield stress	<b>105</b>	MPa	ISO 527
Yield strain	<b>4.6</b>	%	ISO 527
Nominal strain at break, tB	<b>20</b>	%	ISO 527
Izod Impact notched, 23°C	<b>6.3</b>	kJ/m <sup>2</sup>	ISO 180/1A
Flexural modulus, 23°C	<b>3850</b>	MPa	ISO 178

#### Thermal properties

	dry	Unit	Test Standard
Melting temperature	<b>340</b>	°C	ISO 11357-1/-3
Temp. of deflection under load A, 1.80 MPa	<b>155</b>	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	<b>205</b>	°C	ISO 75-1/-2
Melting Temperature	<b>340</b>	°C	ASTM D 3418

#### Physical properties

	dry	Unit	Test Standard
Density	<b>1300</b>	kg/m <sup>3</sup>	ISO 1183
Water absorption	<b>0.4</b>	%	Sim. to ISO 62

Humidity absorption	<b>0.12</b>	%	Sim. to ISO 62
Density	<b>1300</b>	kg/m <sup>3</sup>	ASTM D 792

<b>Electrical properties</b>	<b>dry</b>	<b>Unit</b>	<b>Test Standard</b>
Relative permittivity, 1MHz	<b>2.8</b>	-	IEC 62631-2-1

### Characteristics

#### Special Characteristics

High impact strength, Semi-crystalline

#### Regulatory

US Pharmacopeia Class VI conformity

#### Color

Natural color

#### Chemical Resistance

Acid resistance, Alkali resistance, Solvent resistance, Grease resistance, Hydrolytically stable, Oil resistance, Oxidation resistance, General chemical resistance