



400-CA25

Product Technical Information

400-CA25 is an antistatic and nucleated high impact copolymer for injection moulding applications. It offers excellent impact resistance, very high flexural modulus, very good flow properties and very low warpage. New nucleating technology leads to higher isotropy and subsequently lower warpage of the final objects.

Benefits & Features

- Good flow properties
- Enhanced cycle time
- Low warpage
- Antistatic
- Nucleated

Applications

- Crates&boxes
- Pails
- Containers
- Housewares
- Toys

Properties	Conditions	Test Methods	Values	Units
Rheological				
Melt Flow Rate	230°C/2.16kg	ISO 1133-1	25	g/10min
Mechanical				
Flexural Modulus	23°C	ISO 178	1550	MPa
Tensile Strength at Yield	23°C	ISO 527-1,-2	29	MPa
Izod Impact Strength, notched	23°C	ISO 180/A	7.0	kJ/m ²
Izod Impact Strength, notched	-20°C	ISO 180/A	4.5	kJ/m ²
Thermal				
Heat Deflection Temperature	0.45 MPa	ISO 75-2	108	°C
Data should not be used for specification work				

Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.