



ELTEX[®] MED 100-MG03

Product Technical Information

Polypropylene-Homopolymer for Medical & Pharmaceutical injection moulding

Benefits & Features

ELTEX[®] MED 100-MG03 is a non-nucleated polypropylene homopolymer intended for injection moulding, extrusion and thermoforming converting processes requiring medium melt flow and good parison strength.

ELTEX[®] MED 100-MG03 is produced according to Good Manufacturing Practices, and is available in granular form.

Applications

ELTEX[®] MED 100-MG03 is especially recommended for manufacturing dry powder / metered dose inhaler components by injection moulding. It can also be used for primary rigid packaging of medical and pharmaceutical applications.

| Properties | Conditions | Test Methods | Values | Units |
|---|--------------|--------------|--------|-------------------|
| Physical | | | | |
| Melt Flow Rate | 230°C/2.16kg | ISO 1133-1 | 3 | g/10min |
| Mechanical | | | | |
| Flexural Modulus | 23°C | ISO 178 | 1450 | MPa |
| Tensile Strength at Yield | 23°C | ISO 527-1,-2 | 35 | MPa |
| Izod Impact Strength, notched | 23°C | ISO 180/A | 4 | kJ/m ² |
| Thermal | | | | |
| Peak DSC melting temperature | 2nd heating | ASTM D 3418 | 163 | °C |
| Vicat Softening Temperature | 10N | ISO 306/A50 | 156 | °C |
| Heat Deflection Temperature | 0.45 MPa | ISO 75-2 | 93 | °C |
| Data should not be used for specification work | | | | |

Compliance to Regulations on Medical use

ELTEX[®] MED 100-MG03:

- complies with European Pharmacopeia Monographs 3.1.3 and 3.1.6
- meets the requirements of the USP <88> guideline concerning the biological reactivity test in vivo (so-called USP class VI)

Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.