

# ELTEX® PF0601XA

## Product Technical Information

ELTEX® PF0601XA is a metallocene polyethylene plastomer resin produced in Europe.

## Benefits & Features

ELTEX® PF0601XA is a polyethylene copolymer containing hexene-1 as comonomer and produced with a metallocene catalyst. It offers the following properties:

- Extremely low sealing initiation temperature and excellent Hot Tack strength
- Unrivalled impact strength and puncture resistance
- Very high gloss and transparency
- Good bubble stability and extrudability
- Excellent blending compatibility with other LLDPE and LDPE grades

## Applications

ELTEX® PF0601XA has been developed for use in highly technical film like food packaging, lamination and co-extrusion applications where superior mechanical and sealing performance is required. ELTEX® PF0601XA can be used pure or as a blending partner with other polyolefins. In addition, ELTEX® PF0601XA offers easy extrudability. ELTEX® PF0601XA is also suitable for the extrusion of soft geomembranes.

We recommend that you consult your INEOS technical representative for further advice on the use of ELTEX® PF0601XA.

Properties	Conditions	Test Methods	Values	Units
<b>Rheological</b>				
Melt Flow Rate	190°C/2.16Kg	ISO 1133-1	1.3	g/10min
<b>Physical</b>				
Density ISO 1872-1	23°C	ISO 1183-2	906	kg/m <sup>3</sup>
<b>Mechanical*</b>				
Dart drop impact Method A		ASTM D 1709	>2000	g
Tensile strength at Yield MD/TD		ISO 527-3	7 / 8	MPa
Tensile strength at break MD/TD		ISO 527-3	70 / 71	MPa
Tensile strain at break MD/TD		ISO 527-3	520 / 610	%
1% Secant modulus MD/TD		ISO 527-3	90 / 90	MPa
Elmendorf tear strength MD/TD		ASTM D 1922	180 / 300	g/25 µm
<b>Optical*</b>				
Haze	25 µm	ASTM D 1003	3	%
Gloss	45°	ASTM D 2457	85	%
<b>Thermal</b>				
Peaks melting temperature (DSC)		INEOS Test Method	92 – 115	°C
Vicat softening temperature	10N	ISO306/A50	90	°C



# ELTEX<sup>®</sup> PF0601XA

---

## Additives

Other additives: antioxidants

---

### Data should not be used for specification work

---

\* 25 µm film, 2.5:1 blow-up ratio, 200°C melt temperature - MD = machine direction, TD = transverse direction

## Processing guidelines

**ELTEX<sup>®</sup> PF0601XA** in lean blends can be processed on most standard extrusion equipment. Optimisation of conditions may be necessary, depending on the exact blend used.

**ELTEX<sup>®</sup> PF0601XA** rich film formulations are often processed on modified LDPE machinery, but for the best performance the use of purposely designed LLDPE machinery is recommended. Particular attention should be paid to maintaining a low melt temperature, and an efficient bubble cooling system should be employed. The recommended melt temperature range is 190 - 230°C.

## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.