



# ELTEX<sup>®</sup> LL2635UA

## Product Technical Information

ELTEX<sup>®</sup> LL2635UA is a linear low density polyethylene grade supplied in pellet form for use in rotational moulding.

## Benefits & Features

- Very good flexibility
- Very high impact strength
- Very high environmental stress cracking resistance
- Excellent external and internal surface finish
- Enhanced level of UV stability

## Applications

- Rotational moulded items with good flexibility

| Properties                  | Conditions                      | Test Methods  | Values     | Units             |
|-----------------------------|---------------------------------|---------------|------------|-------------------|
| <b>Rheological</b>          |                                 |               |            |                   |
| Melt Flow Rate              | 190°C/2.16kg                    | ISO 1133-1    | 3.3        | g/10min           |
| <b>Physical</b>             |                                 |               |            |                   |
| Density ISO 1872-1          | 23°C                            | ISO 1183-1    | 926        | kg/m <sup>3</sup> |
| <b>Mechanical</b>           |                                 |               |            |                   |
| Tensile Strength at Yield   | 23°C Type 2 Speed D             | ISO 527       | 14         | MPa               |
| Tensile Strain at Break     | 23°C Type 2 Speed D             | ISO 527       | >500       | %                 |
| Tensile Strain at Break*    | 23°C Type 1B Speed<br>50 mm/min | ISO 527       | >100       | %                 |
| Flexural Modulus            | 23°C                            | ISO 178       | 500        | MPa               |
| Tensile Modulus             | 23°C                            | ISO 527       | 450        | MPa               |
| Charpy Impact Strength      |                                 | ISO 179-1/1eB | No failure | kJ/m <sup>2</sup> |
| Hardness Shore D            |                                 | ISO 868       | 52         | -                 |
| BTT Stress Crack Resistance | 50°C, 100% Igepal               | ASTM D 1693   | >1000      | h                 |
| <b>Thermal</b>              |                                 |               |            |                   |
| Melting Temperature DSC     | 10°C /min                       | ISO 11357-3   | 125        | °C                |
| Vicat Softening Temperature | 10N                             | ISO306/A50    | 107        | °C                |
| Heat Deflection Temperature | 0.45 MPa                        | ISO 75-2/B    | 54         | °C                |
| Thermal Conductivity        |                                 | ASTM C 177    | 0.48       | W/m°C             |
| Specific Heat               |                                 | -             | 2300       | J/kg °C           |

Data should not be used for specification work

\* Rotomoulded specimen – thickness 8 mm.

## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.