



LL6430AA

Product Technical Information

LLDPE for film products

Applications

LL6430AA is suitable for high performance cast stretch film applications, in particular as an anticling layer in co-extruded structures and in core layer where higher stiffness is required.

Characteristics

LL6430AA is a linear low density polyethylene copolymer containing hexene-1 as the co-monomer. It offers the following properties:

- High output rates
- Excellent overall film appearance and surface finish
- Good balance between stiffness and puncture resistance

We recommend that you consult your INEOS O&P Europe technical representative for further advice on the use of LL6430AA..

Properties	Test Methods	Value s	Units
Physical			
Melt Flow Rate	ISO 1133 Condition 4	3.2	g/10min
Density (conditioning ISO 1872/1) Additives: antioxidants	ISO 1183 Method D	926	kg/m ³
Film*			
Dart drop impact	Method A ASTM D1709	100	g
Tensile stress @ break	MD/TD ISO 0527	40	MPa
Elongation @ break	MD/TD ISO 1184	600	%
1% Secant Modulus	MD/TD ISO 1184	180	MPa
Elmendorf tear strength	MD/TD ASTM D1922	195/600	g/25 µm
Haze	ASTM D1003	3	%
Gloss (45°)	ASTM D2457	85	%

- Data should not be used for specification work

* 20 µm film, 150 m/min line speed, 260°C melt temperature - MD = machine direction - TD = transverse direction



LL6430AA

Extrusion conditions

LL6430AA can be processed on most standard extrusion equipment. Optimisation may be required depending on the exact end use requirements.

For best cast film performance, LL6430AA should be processed on machinery purpose designed for LLDPE. Particular attention should be paid to controlling melt temperature, and to ensuring that casting conditions are optimal. Melt temperatures in the range 240 - 280°C are normally used.

Storage

LL6430AA should be stored in a dry and dust free environment at temperatures below 50°C. Exposure to direct sunlight should be avoided, as this may lead to product deterioration.