

# Recycl-IN rLL9930



## DATA SHEET

### Product Technical Information

Recycl-IN rLL9930 is a natural hybrid polyethylene containing 32% of post-consumer recyclate.

### Benefits & Features

Recycl-IN rLL9930 is a ready-to-use hybrid polyethylene compound containing 32% of post-consumer recyclate (PCR) and supplied in a pellet form. The product is made from selected PCR materials and virgin polymers. Recycl-IN rLL9930 contains over 80% of linear polyethylene.

This resin presents:

- / Good balance between stiffness and film strength
- / Good optical properties
- / Good processability

### Applications

Recycl-IN rLL9930 is a polyethylene grade especially developed for artificial grass yarn, including textured yarn

# Recycl-IN rLL9930



Properties	Conditions	Test Methods	Values	Units
<b>Physical</b>				
Melt Flow Rate	190°C/2.16Kg	ISO 1133-1	3.0	g/10min
Density		ISO 1183-1 & ISO 17855-1	935	kg/m <sup>3</sup>
<b>Film(*)</b>				
Dart drop impact	Method A	ASTM D1709	50	g
Elmendorf tear strength	MD/TD	ISO 1184	30/ 40	g/25µm
Tensile stress @ break	MD/TD	ISO 1184	55	MPa
Elongation @ break	MD/TD	ISO 1184	600	%
1% Secant Modulus	MD/TD	ISO 1184	300	MPa
Haze		ASTM D1003	5	%
Gloss (45°)		ASTM D2457	80	%

Data should not be used for specification work

(\*) 20µm film, 150m/min line speed, 260°C melt temperature – MD = machine direction, TD = transverse direction

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## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

## Processing Guidelines

Recycl-IN rLL9930 in lean blends can be processed on most standard extrusion equipment. Optimization of conditions may be necessary, depending on the exact blend used. The recommended melt temperature range is 200 - 240°C.