



ELTEX[®] B4020N1331

Product Technical Information

ELTEX[®] B4020N1331 is a High Density Polyethylene copolymer manufactured by INEOS Olefins & Polymers Europe using its proprietary supported catalyst & process, particularly intended for the injection and compression moulding of screw caps for the packaging of beverages.

Benefits & Features

- Good stress cracking resistance
- Good processing performances
- High impact strength
- Excellent quality controlled organoleptic properties
- Slip agent free grade

Applications

ELTEX[®] B4020N1331 is especially suitable for applications requiring good environmental stress cracking resistance. Thanks to high purity and excellent organoleptic properties, this grade is particularly intended for packaging in direct contact with beverages.

- Caps & closures for the packaging of sparkling water and carbonated soft drinks

Properties	Conditions	Test Methods	Values	Units
Rheological				
Melt Flow Rate	190°C/2.16kg	ISO 1133-1	2.2	g/10min
Physical				
Density ISO 17855-1	23°C	ISO 1183-1	952	kg/m ³
Mechanical				
Tensile Modulus	23°C, 1 mm/min	ISO 527-2	1200	MPa
Tensile Strength at Yield	23°C	ISO 527-1,-2	25	MPa
Charpy Impact Strength, notched	23°C	ISO 179-1/1eA	6	kJ/m ²
Environmental Stress Cracking Resistance (ESCR) on cap	40°C, 6 bar, 10% Igepal	INEOS Test Method	16	h
Organoleptic				
Organoleptic properties		INEOS Test Method	ok	-
In order to preserve the excellent organoleptic properties, it is important not to exceed a melt temperature of 250°C during processing Exposure to direct sunlight has to be avoided.				

Data should not be used for specification work

Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration.

It is advised to process the product within maximum one year after delivery.