



## Product Technical Information

Ethylene-MethAcrylic-Acid-Copolymer (EMAA) for extrusion coating.

## Benefits & Features

**M28N430** is an additive free ethylene-methacrylic-acid-copolymer (EMMA) with a high MAA content.

Its special polymer structure gives the following properties:

- Improved adhesion properties to standard LDPE/mLLDPE or other polar substrates, especially with aluminium foil and metallised film at high line speeds or low coating weights
- Good processability in coextrusion with comparable neck in and draw down to LDPE
- Exhibits very good sealing properties enhanced by the presence of the comonomer
- Good organoleptical properties
- Low fumes during processing an high purity

## Applications

**M28N430** is a speciality extrusion coating resin with improved adhesion characteristics. Main extrusion coating application for aluminium foil containing laminates in liquid food packaging and flexible packaging.

We recommend that you consult your INEOS technical representative for further advice on the use of **M28N430**.

Properties	Conditions	Test Methods	Values	Units
<b>Rheological</b>				
Melt Flow Rate	190°C/2.16Kg	ISO 1133-1	8,0	g/10 min
<b>Co-monomer</b>				
Methacrylic Acid Content		INEOS Test Method	8,3	%
<b>Thermal</b>				
DSC Melting Temperature	10°C/min	INEOS Test Method	101	°C
<b>Data should not be used for specification work</b>				

## Processing guidelines

**M28N430** can be processed on commercial extrusion coating equipment over the melt temperature range from 260 to 290°C. Identical extrusion and processing parameters should be used as for conventional LDPE of identical MFR.

When extruding **M28N430** precautions should be taken to prevent equipment corrosion. The resin should not be left standing in the extruder for extended periods.

After extrusion of **M28N430**, the extruder should be purged with standard LDPE.



# M28N430

## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C.

Exposure to direct sunlight should be avoided as this may lead to product deterioration.

It is advised to process the product within maximum one year after delivery.