



# Rigidex® P 450-HP60

## Product Technical Information

**Rigidex® P 450-HP60** is a nucleated and antistatic high flow high impact copolymer specifically designed for very fast cycling, thin walled injection moulding applications.

The Rigidex® P series of polypropylene resins are manufactured using the latest catalyst/process developments on Innovene P gas phase technology. As a result, they offer an industry leading balance between fluidity, rigidity and impact resistance.

New nucleating technology leads to higher isotropy and subsequently lower warpage of the final objects.

## Applications

- Very Thin Walled Technical Mouldings
- Yellow fat containers
- Housewares

## Benefits and Features

- Very good impact, even below 0°C
- Low warpage
- Very high flowability
- Very short cycle time
- Antistatic

Properties		Test Methods	Values	Units
<b>Physical</b>				
Melt Flow Rate	230°C/2.16kg	ISO 1133	60	g/10min
<b>Mechanical</b>				
Flexural Modulus	@23°C	ISO 178	1400	MPa
Izod impact strength, notched	@+23°C	ISO 180/1A	6.2	kJ/m <sup>2</sup>
	@-20°C	ISO 180/1A	4.2	kJ/m <sup>2</sup>
<b>Thermal</b>				
HDT	@0.45 MPa	ISO 75/B	105	°C

- Data should not be used for specification work