

Diamond ABS 3001MC 8782ORE

LyondellBasell Industries - Acrylonitrile Butadiene Styrene

General Information

Product Description

Diamond ABS 3001MC 8782ORE is a Acrylonitrile Butadiene Styrene material. Features include: Platable.

General

Features	• Platable
Forms	• Pellets

Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.05		ASTM D792
Melt Mass-Flow Rate (MFR) ²			ASTM D1238
200°C/5.0 kg	2.0	g/10 min	
230°C/3.8 kg	7.5	g/10 min	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (Yield)	6290	psi	ASTM D638
Flexural Modulus - Tangent ⁴	331000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	6.6	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	101		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed, 0.125 in	172	°F	
Deflection Temperature Under Load (264 psi, Annealed)	189	°F	ASTM D648
Vicat Softening Temperature	217	°F	ASTM D1525 ⁵
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176 to 185	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.10	%
Rear Temperature	374 to 482	°F
Middle Temperature	374 to 482	°F
Front Temperature	374 to 482	°F
Mold Temperature	104 to 176	°F
Injection Rate	Moderate-Fast	