

Toyolac™ AX05 X32 U

Toray Industries, Inc. - Acrylonitrile Butadiene Styrene

General Information

Product Description

Standard

General

Features	• Chemical Resistant	• Detergent Resistant
Uses	• Bathroom Accessories	
Processing Method	• Injection Molding	
ISO Designation	• >ABS<	

Properties¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	24	g/10 min	ISO 1133
Molding Shrinkage ²	0.40 to 0.60	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	6960	psi	ISO 527-2
Tensile Strain (Break, 73°F)	12	%	ISO 527-2
Flexural Modulus (73°F)	331000	psi	ISO 178
Flexural Stress (73°F)	10900	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	7.1	ft·lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	108		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	176	°F	ISO 75-2/A
Vicat Softening Temperature	194 to 203	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C/50%RH