

Toyolac™ TP10 GP1 U

Toray Industries, Inc. - Acrylonitrile Butadiene Styrene

General Information

Product Description

Protection against dust

General

Additive	• Antistatic		
Features	• Antistatic		
Uses	• Automotive Interior Parts • Furniture • Office Automation Equipment	• Packaging • Printer • Structural Parts	• Television Housings • White Goods & Small Appliances
Processing Method	• Injection Molding		
ISO Designation	• >ABS<		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	21	g/10 min	ISO 1133
Molding Shrinkage ²	0.50 to 0.70	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	7830	psi	ISO 527-2
Tensile Strain (Break, 73°F)	11	%	ISO 527-2
Flexural Modulus (73°F)	341000	psi	ISO 178
Flexural Stress (73°F)	11300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	6.2	ft·lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	111		ISO 2039-2
Thermal	Nominal Value	Unit	
Vicat Softening Temperature	203	°F	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	2.0E+13	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94