



Toyolac™ 520 X17

Toray Industries, Inc. - Acrylonitrile Butadiene Styrene

General Information

Product Description

Abrasion resistant

General

Features	• Abrasion Resistant
Uses	• Camera Applications • Structural Parts • Video Equipment
Processing Method	• Injection Molding
ISO Designation	• >ABS<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.07	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	19	g/10 min	ISO 1133
Molding Shrinkage ²	0.40 to 0.60	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	7980	psi	ISO 527-2
Tensile Strain (Break, 73°F)	6.0	%	ISO 527-2
Flexural Modulus (73°F)	390000	psi	ISO 178
Flexural Stress (73°F)	12200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft-lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	116		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	181	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating ³ (0.06 in, Equivalent)	HB		Internal Method