

Toyolac™ 470Y TG1 U

Toray Industries, Inc. - Acrylonitrile Butadiene Styrene

General Information

Product Description

Super high heat resistant

General

Features	• High Heat Resistance		
Uses	• Automotive Applications • Automotive Electronics	• Automotive Exterior Parts • Automotive Interior Parts	• Switches • White Goods & Small Appliances
Processing Method	• Injection Molding		
ISO Designation	• >ABS<		

Properties¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.08	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	2.0	g/10 min	ISO 1133
Molding Shrinkage ²	0.50 to 0.80	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	6530	psi	ISO 527-2
Tensile Strain (Break, 73°F)	15	%	ISO 527-2
Flexural Modulus (73°F)	302000	psi	ISO 178
Flexural Stress (73°F)	10300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	6.7	ft-lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	111		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	217	°F	ISO 75-2/A
Vicat Softening Temperature	248	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94