



Toyolac™ 600 X06 U

Toray Industries, Inc. - Acrylonitrile Butadiene Styrene

General Information

Product Description

Extrusion

General

Uses	<ul style="list-style-type: none"> • Camera Applications • Computer Components 	<ul style="list-style-type: none"> • Cosmetics • Furniture 	<ul style="list-style-type: none"> • Kitchenware • White Goods & Small Appliances
Processing Method	<ul style="list-style-type: none"> • Extrusion 		
ISO Designation	<ul style="list-style-type: none"> • >ABS< 		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage ²	0.40 to 0.60	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	8270	psi	ISO 527-2
Tensile Strain (Break, 73°F)	10	%	ISO 527-2
Flexural Modulus (73°F)	342000	psi	ISO 178
Flexural Stress (73°F)	11300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	10	ft·lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	115		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	181	°F	ISO 75-2/A
Vicat Softening Temperature	194 to 203	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94