

DURANEX® 304SA

Polyplastics - Acrylonitrile Butadiene Styrene + PBT

General Information

Product Description

Low Warpage, SA Series

GF Reinforced, Low Density, High Sliding

General

Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight		
Features	• Low Density	• Low Friction	• Low Warpage
UL File Number	• E213445		
Forms	• Pellets		
Processing Method	• Injection Molding		
Part Marking Code (ISO 11469)	• >PBT+ABS-GF15<		

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	13900	psi	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	770000	psi	ISO 178
Flexural Stress	20200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft-lb/in ²	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	80		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	248	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	2.2E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	4.4E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	IEC 60093
Electric Strength (0.118 in)	610	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	
Color Number	EF2001/ED3002		