

Centrex 825A-7313 OBK

LyondellBasell Industries - Acrylonitrile Styrene Acrylate

General Information

Product Description

Centrex 825A-7313 OBK is a Acrylonitrile Styrene Acrylate material and is typically used in Extrusion, Sheet Extrusion, Thermoforming applications. Features include: Good Melt Strength, Good Weather Resistance, High Gloss, High Impact Resistance, and UV Resistant.

General

Features	<ul style="list-style-type: none"> • Good Melt Strength • Good Weather Resistance 	<ul style="list-style-type: none"> • High Gloss • High Impact Resistance 	<ul style="list-style-type: none"> • UV Resistant
Uses	<ul style="list-style-type: none"> • Marine Applications • Outdoor Applications 	<ul style="list-style-type: none"> • Sheet • Spas 	<ul style="list-style-type: none"> • Thermoforming Applications • Water Sports Equipment
Forms	<ul style="list-style-type: none"> • Pellets 		
Processing Method	<ul style="list-style-type: none"> • Extrusion 	<ul style="list-style-type: none"> • Sheet Extrusion 	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.05		ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
220°C/10.0 kg	12	g/10 min	
230°C/3.8 kg	3.0	g/10 min	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (0.201 in)	331000	psi	ASTM D638
Tensile Strength ² (Yield)	6400	psi	ASTM D638
Tensile Elongation (Yield)	2.7	%	ASTM D638
Flexural Modulus - Tangent ³	305000	psi	ASTM D790
Flexural Strength ³	7010	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-22°F, 0.125 in	1.7	ft-lb/in	
0°F, 0.125 in	2.1	ft-lb/in	
73°F, 0.125 in	3.9	ft-lb/in	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed, 0.125 in	172	°F	
CLTE - Flow (-40 to 104°F)	4.5E-5	in/in/°F	ASTM D696
CLTE - Transverse (-40 to 39°F)	6.1E-5	in/in/°F	ASTM D696
RTI Elec			UL 746B
0.030 in	122	°F	
0.06 in	122	°F	
0.12 in	122	°F	
RTI Imp			UL 746B
0.030 in	122	°F	
0.06 in	122	°F	
0.12 in	122	°F	

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Thermal	Nominal Value	Unit	Test Method
RTI Str			UL 746B
0.030 in	122	°F	
0.06 in	122	°F	
0.12 in	122	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.030 in	HB		
0.06 in	HB		
0.12 in	HB		
Optical	Nominal Value	Unit	Test Method
Gloss (60°, High Gloss Surface, Untextured)	90 to 100		ASTM D2457

Processing Information

Extrusion	Nominal Value	Unit
Drying Temperature	180 to 199	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	< 0.020	%
Suggested Max Re grind	40	%

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.20 in/min

³ 0.051 in/min