



# Diamond ASA C1030 2A961 HBM B468

LyondellBasell Industries - Acrylonitrile Styrene Acrylate

## General Information

### Product Description

Diamond ASA C1030 2A961 HBM B468 is a Acrylonitrile Styrene Acrylate material and is typically used in Injection Molding or Extrusion applications. Features include: Good Colorability, and Good Weather Resistance.

### General

Features	• Good Colorability	• Good Weather Resistance
Processing Method	• Extrusion	• Injection Molding

## Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.10		ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (220°C/10.0 kg)	10	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>3</sup> (Yield)	6660	psi	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	30	%	ASTM D638
Flexural Modulus - Tangent <sup>4</sup> (0.125 in, 2.00 in Span)	286000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	2.2	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 66 psi, Unannealed, 0.125 in, Injection Molded	178	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed, 0.125 in	154	°F	ASTM D648

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176 to 185	°F
Drying Time	4.0 to 6.0	hr
Suggested Max Moisture	0.020	%
Suggested Shot Size	40 to 70	%
Rear Temperature	446 to 500	°F
Middle Temperature	450 to 500	°F
Front Temperature	455 to 500	°F
Nozzle Temperature	428 to 500	°F
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	160 to 180	°F
Injection Rate	Fast	
Back Pressure	75.0 to 149	psi

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min

<sup>4</sup> Method I (3 point load), 0.051 in/min