

# Diamond ASA S510 1815 UVBLK

## LyondellBasell Industries - Acrylonitrile Styrene Acrylate

### General Information

#### Product Description

Diamond ASA S510 1815 UVBLK is a Acrylonitrile Styrene Acrylate material and is typically used in Injection Molding applications. Features include: Good Weather Resistance, and Medium Impact Resistance.

#### General

Features	<ul style="list-style-type: none"> <li>• Good Weather Resistance</li> <li>• Medium Impact Resistance</li> </ul>
Forms	<ul style="list-style-type: none"> <li>• Pellets</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>• Injection Molding</li> </ul>

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/3.8 kg)	6.5	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>3</sup> (Yield)	6400	psi	ASTM D638
Flexural Modulus - Tangent <sup>4</sup>	331000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	2.4	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed, 0.125 in	181	°F	ASTM D648
Vicat Softening Temperature	198	°F	ASTM D1525 <sup>5</sup>
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176 to 185	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.10	%
Suggested Shot Size	40 to 70	%
Rear Temperature	446 to 500	°F
Middle Temperature	450 to 509	°F
Front Temperature	455 to 522	°F
Nozzle Temperature	428 to 522	°F
Processing (Melt) Temp	428 to 522	°F
Mold Temperature	104 to 176	°F
Injection Rate	Fast	
Back Pressure	75.0 to 149	psi