

# Icorene 3940 719 SAHARA TANBWN

## LyondellBasell Industries - Linear Medium Density Polyethylene

### General Information

#### Product Description

Icorene 3940 is a linear medium density polyethylene developed for rotational molding applications.

The resin is fully UV stabilized and suitable for general purpose applications. It has a good balance of properties such as toughness and stiffness.

#### General

|                   |   |                                      |                                   |
|-------------------|---|--------------------------------------|-----------------------------------|
| Additive          | • UV Stabilizer                               |                                      |                                   |
| Features          | • Ablation Resistant<br>• Good Processability | • Good Stiffness<br>• Good Toughness | • UV Resistant<br>• UV Stabilized |
| Uses              | • Containers<br>• General Purpose             | • Outdoor Applications<br>• Pallets  | • Tanks                           |
| Appearance        | • Black                                       | • Colors Available                   | • Natural Color                   |
| Forms             | • Pellets                                     | • Powder                             |                                   |
| Processing Method | • Rotational Molding                          |                                      |                                   |

### Properties <sup>1</sup>

| Physical   | Nominal Value  | Unit              | Test Method |
|--|----------------|-------------------|-------------|
| Density  | 0.939 to 0.941 | g/cm <sup>3</sup> | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)                | 3.4 to 4.0     | g/10 min          | ASTM D1238  |
| Environmental Stress-Cracking Resistance (ESCR)          |                |                   | ASTM D1693  |
| 10% Igepal   | 50.0           | hr                |             |
| 100% Igepal  | > 1000         | hr                |             |
| Mechanical   | Nominal Value  | Unit              | Test Method |
| Tensile Strength <sup>2</sup> (Yield)                    | 2900           | psi               | ASTM D638   |
| Flexural Modulus <sup>3</sup>                            | 121000         | psi               | ASTM D790   |
| Impact   | Nominal Value  | Unit              | Test Method |
| Impact Strength  |                |                   | ARM         |
| -40°F, 0.125 in, Rotational Molded                       | 57             | ft-lb             |             |
| -40°F, 0.250 in, Rotational Molded                       | > 190          | ft-lb             |             |
| Thermal  | Nominal Value  | Unit              | Test Method |
| Deflection Temperature Under Load (66 psi, Unannealed)   | 144            | °F                | ASTM D648   |
| Deflection Temperature Under Load<br>264 psi, Unannealed | 105            | °F                | ASTM D648   |

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 2.0 in/min

<sup>3</sup> 0.051 in/min