

Icorene 3568-3446G Black 6

LyondellBasell Industries - Linear Low Density Polyethylene

General Information

Product Description

Icorene 3568 is a linear low density polyethylene for rotational molding applications. The grade is UV stabilized and suitable for applications requiring good stiffness and processability.

General

Additive	• UV Stabilizer		
Features	• Good Toughness	• UV Resistant	• UV Stabilized
Uses	• General Purpose	• Outdoor Applications	
Appearance	• Natural Color		
Forms	• Powder		
Processing Method	• Rotational Molding		

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	0.934 to 0.937	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	6.0 to 7.0	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (ESCR)			
10% Igepal, F50	50.0	hr	ASTM D1693
100% Igepal, F50	> 1000	hr	ASTM D1693A
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield)	2600	psi	ASTM D638
Flexural Modulus - 1% Secant ³	105000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Impact Strength			ARM
-40°F, 0.125 in, Rotational Molded	55	ft·lb	
-40°F, 0.250 in, Rotational Molded	> 190	ft·lb	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	134	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed, 0.0492 in, Rotational Molded	101	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min

³ 0.051 in/min