

Radilon® S ESL128 100 NT

Radici Group High Performance Polymers - Polyamide 6

General Information

Product Description

PA6 injection moulding grade. Toughened. Natural colour.

Suitable for parts requiring good impact strength.

General

Additive	• Impact Modifier
Features	• Good Impact Resistance • Impact Modified
Agency Ratings	• EU 2011/65/EC
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA6-HI

Properties¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.08	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.3	--	%	
Flow	1.4	--	%	
Water Absorption				ISO 62
Saturation, 73°F, 0.0787 in	9.0	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 0.0787 in, 50% RH	2.6	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	283000	94300	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	7540	3630	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	4.4	35	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	90	> 100	%	ISO 527-2/1A/50
Flexural Modulus ²	276000	90600	psi	ISO 178
Flexural Stress ²	10200	4350	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	7.1	--	ft·lb/in ²	
73°F	31	52	ft·lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2/Bf
66 psi, Unannealed	311	--	°F	
Deflection Temperature Under Load				ISO 75-2/ Af
264 psi, Unannealed	122	--	°F	
Vicat Softening Temperature	338	--	°F	ISO 306/B50
Melting Temperature ³	428	--	°F	ISO 11357-3

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Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity (500 V)	1.0E+12	1.0E+10	ohms	IEC 62631-3-2
Volume Resistivity (500 V)	1.0E+13	1.0E+11	ohms·m	IEC 62631-3-1
Comparative Tracking Index				IEC 60112
Solution A	600	--	V	
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate (0.118 in)	< 1.2	--	in/min	ISO 3795
Flame Rating (0.031 in)	HB	--		UL 94
Glow Wire Flammability Index				IEC 60695-2-12
0.08 in	1200	--	°F	

Processing Information

Injection	Dry	Unit
Drying Temperature - Desiccant Dryer	176	°F
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Dew Point - Desiccant Dryer	< -4	°F
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	482 to 536	°F
Mold Temperature	158 to 176	°F
Injection Rate	Moderate	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min

³ 10°C/min