

# Heramid® A NER GF030/1K

## Radici Group High Performance Polymers - Polyamide 66

### General Information

#### Product Description

PA66 30% glass fiber reinforced injection moulding grade. Heat stabilized. Black colour.

Post-industrial grade produced with selected polymers coming from polymerization, fibres and compounding plants.

#### General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Heat Stabilizer
Recycled Content	• Post-Industrial (PIR)/Pre-Consumer
Features	• Heat Stabilized
Agency Ratings	• EU 2011/65/EC
RoHS Compliance	• RoHS Compliant
Appearance	• Black
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA66-GF30

### Properties <sup>1</sup>

Physical	Dry	Conditioned	Unit	Test Method
Density	1.36	--	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR)				ISO 1133
275°C/1.0 kg	6.0	--	g/10 min	
Molding Shrinkage				ISO 294-4
Across Flow	1.0	--	%	
Flow	0.30	--	%	
Water Absorption				ISO 62
Saturation, 73°F, 0.0787 in	7.0	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 0.0787 in, 50% RH	1.7	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.26E+6	943000	psi	ISO 527-1/1A/1
Tensile Stress (Break)	20300	13100	psi	ISO 527-2/1A/5
Tensile Strain (Break)	2.5	3.0	%	ISO 527-2/1A/5
Flexural Modulus <sup>2</sup>	1.10E+6	653000	psi	ISO 178
Flexural Stress <sup>2</sup>	30500	18900	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
73°F	3.1	5.7	ft·lb/in <sup>2</sup>	
Charpy Unnotched Impact Strength				ISO 179/1eU
73°F	21	24	ft·lb/in <sup>2</sup>	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2/Af
264 psi, Unannealed	446	--	°F	
Vicat Softening Temperature	437	--	°F	ISO 306/B50

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Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature <sup>3</sup>	500	--	°F	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity (500 V)	1.0E+12	1.0E+10	ohms	IEC 62631-3-2
Volume Resistivity (500 V)	1.0E+13	1.0E+11	ohms·m	IEC 62631-3-1
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate (0.118 in)	0.0	--	in/min	ISO 3795
Flame Rating (0.031 in)	HB	--		UL 94
Glow Wire Flammability Index 0.08 in	1200	--	°F	IEC 60695-2-12

### Processing Information

Injection	Dry	Unit
Drying Temperature - Desiccant Dryer	176	°F
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Dew Point - Desiccant Dryer	< -4	°F
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	536 to 572	°F
Mold Temperature	176 to 212	°F
Injection Rate	Moderate-Fast	

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 0.079 in/min

<sup>3</sup> 10°C/min