Radilon® A RV300RKC 106 NT

Radici Group High Performance Polymers - Polyamide 66

General Information

Product Description

PA66 30% glass fiber reinforced injection moulding grade. Heat stabilized. Natural colour.

Suitable for parts requiring high stiffness and good mechanical resistance. Good resistance to hydrolysis. Product specifically intended for applications in civil and industrial water management sector. Suitable and approved for drinking water and foodstuff contact.

General			
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Food Contact Acceptable • Heat Stabilized	• High Stiffness • Hydrolysis Resistant	
Uses	• Potable Water Applications		
Agency Ratings	• EU 10/2011	• EU 2011/65/EC	• FDA 21 CFR 177.1500 Chapter 1
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA66-GF30		

Properties [1]

Physical	Dry	Conditioned	Unit	Test Method
Density	1.36	--	g/cm³	ISO 1183
Molding Shrinkage [2]				ISO 294-4
Across Flow	1.0	--	%	
Flow	0.30	--	%	
Water Absorption				ISO 62
Saturation, 73°F, 0.0787 in	6.2	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 0.0787 in, 50% RH	1.6	--	%	
Mechanical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Tensile Modulus	1.39E+6	1.09E+6	psi	ISO 527-1/1A/1
Tensile Stress (Break)	28000	20300	psi	ISO 527-2/1A/5
Tensile Strain (Break)	4.0	6.0	%	ISO 527-2/1A/5
Flexural Modulus [3]	1.25E+6	928000	psi	ISO 178
Flexural Stress [3]	42100	31900	psi	ISO 178
Impact	**Dry**	**Conditioned**	**Unit**	**Test Method**
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	5.2	--	ft·lb/in²	
73°F	7.1	8.6	ft·lb/in²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F	36	--	ft·lb/in²	
73°F	43	50	ft·lb/in²	

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Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2/Bf
66 psi, Unannealed	491	--	°F	
Deflection Temperature Under Load				ISO 75-2/Af
264 psi, Unannealed	473	--	°F	
Vicat Softening Temperature	482	--	°F	ISO 306/B50
Melting Temperature [4]	500	--	°F	ISO 11357-3
Electrical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Surface Resistivity (500 V)	1.0E+12	1.0E+10	ohms	IEC 62631-3-2
Volume Resistivity (500 V)	1.0E+13	1.0E+11	ohms·m	IEC 62631-3-1
Comparative Tracking Index				IEC 60112
Solution A	600	--	V	
Flammability	**Dry**	**Conditioned**	**Unit**	**Test Method**
Burning Rate (0.118 in)	0.0	--	in/min	ISO 3795
Flame Rating (0.031 in)	HB	--		UL 94
Glow Wire Flammability Index				IEC 60695-2-12
0.08 in	1290	--	°F	

Processing Information

Injection	Dry	Unit
Drying Temperature - Desiccant Dryer	176	°F
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Dew Point - Desiccant Dryer	< -4	°F
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	536 to 572	°F
Mold Temperature	176 to 212	°F
Injection Rate	Moderate-Fast	

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 300°C Melt Temperature, 90°C Mold Temperature, 60 MPa Cavity Pressure

[3] 0.079 in/min

[4] 10°C/min