

Radilon® DT RV300RKC2 106 NT

Radici Group High Performance Polymers - Polyamide 612

General Information

Product Description

PA612, 30% glass fiber reinforced injection moulding grade. Heat stabilized. Natural colour.

Suitable for parts requiring high stiffness and good mechanical resistance in direct contact with drinking water and food. Exhibits good dimensional stability, improved hydrolytic stability and very good chemical resistance to disinfectants. Product developed for applications in civil and industrial water management as well as appliances.

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Chemical Resistant • Good Dimensional Stability	• Heat Stabilized • High Stiffness	• Hydrolytically Stable
Uses	• Appliances • Potable Water Applications		
Agency Ratings	• EU 10/2011	• EU 2011/65/EC	• FDA 21 CFR 177.1500 Chapter 1
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA612-GF30		

Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.29	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.70	--	%	
Flow	0.30	--	%	
Water Absorption				ISO 62
Saturation, 73°F, 0.0787 in	1.9	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 0.0787 in, 50% RH	0.70	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.28E+6	1.11E+6	psi	ISO 527-1/1A/1
Tensile Stress (Break)	23200	19600	psi	ISO 527-2/1A/5
Tensile Strain (Break)	3.4	4.8	%	ISO 527-2/1A/5
Flexural Modulus ²	1.13E+6	906000	psi	ISO 178
Flexural Stress ²	34100	30500	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	5.2	4.8	ft·lb/in ²	
73°F	6.2	6.7	ft·lb/in ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F	30	31	ft·lb/in ²	
73°F	40	46	ft·lb/in ²	

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Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature ³	419	--	°F	ISO 11357-3
CLTE - Flow (73 to 131°F)	1.1E-5	--	in/in/°F	ISO 11359-2
CLTE - Transverse (73 to 131°F)	6.7E-5	--	in/in/°F	ISO 11359-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity (500 V)	1.0E+12	1.0E+10	ohms	IEC 62631-3-2
Volume Resistivity (500 V)	1.0E+13	1.0E+11	ohms·m	IEC 62631-3-1
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate (0.118 in)	0.0	--	in/min	ISO 3795
Flame Rating (0.031 in)	HB	--		UL 94

Processing Information

Injection	Dry	Unit
Drying Temperature - Desiccant Dryer	176	°F
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Dew Point - Desiccant Dryer	< -4	°F
Suggested Max Moisture	0.10	%
Processing (Melt) Temp	500 to 554	°F
Mold Temperature	176 to 194	°F
Injection Rate	Moderate	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min

³ 10°C/min