

Radilon® DT RV100K 1700NT

Radici Group High Performance Polymers - Polyamide 612

General Information

Product Description

PA612 10% glass fiber reinforced injection moulding grade. Heat stabilized. Natural colour.

Suitable for parts requiring high stiffness and good mechanical properties.

General

Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight
Additive	• Heat Stabilizer
Features	• Heat Stabilized • High Stiffness
Agency Ratings	• EU 2011/65/EC
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA612-GF10

Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	609000	--	psi	ISO 527-1/1A/1
Tensile Stress (Break)	12600	--	psi	ISO 527-2/1A/5
Tensile Strain (Break)	10	--	%	ISO 527-2/1A/5
Flexural Modulus ²	580000	--	psi	ISO 178
Flexural Stress ²	19900	--	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength 73°F	2.7	--	ft·lb/in ²	ISO 179/1eA
Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature ³	423	--	°F	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity (500 V)	1.0E+12	1.0E+10	ohms	IEC 62631-3-2
Volume Resistivity (500 V)	1.0E+13	1.0E+11	ohms·m	IEC 62631-3-1

Processing Information

Injection	Dry	Unit
Drying Temperature - Desiccant Dryer	176	°F
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Dew Point - Desiccant Dryer	< -4	°F
Suggested Max Moisture	0.10	%
Processing (Melt) Temp	464 to 500	°F
Mold Temperature	176 to 194	°F
Injection Rate	Moderate-Fast	