

DURANEX® 313RA

Polyplastics - Polybutylene Terephthalate

General Information

Product Description

Resin Adhesion, Improved For Multiple Injection Molding

GF15% Reinforced

General

Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Good Adhesion
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT-GF15<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	16000	psi	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	773000	psi	ISO 178
Flexural Stress	23200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft-lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	387	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	2.2E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	5.6E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+16	ohms·cm	IEC 60093
Electric Strength (0.118 in)	610	V/mil	IEC 60243-1
Comparative Tracking Index	350	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	
Color Number	EF2001/ED3002		