

DURANEX® GFR320

Polyplastics - Polybutylene Terephthalate

General Information

Product Description

Flame Retardant, New Standard, UL Approved Regrind 50% Inclusive

GF20% Reinforced

General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant • Regrind and Blending Performance
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT-GF20 FR(17)<

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.62	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	17300	psi	ISO 527-2
Tensile Strain (Break)	2.4	%	ISO 527-2
Flexural Modulus	1.12E+6	psi	ISO 178
Flexural Stress	26000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	401	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information	Nominal Value	Unit	
Color Number	EF2001/ED3002		