

DURANEX® 7400F

Polyplastics - Polybutylene Terephthalate

General Information

Product Description

Low Wear

GF30% Reinforced, Standard

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• PTFE Lubricant
Features	• Lubricated • Wear Resistant
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT+PTFE-GF30<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.61	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	19000	psi	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	1.30E+6	psi	ISO 178
Flexural Stress	29300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.9	ft-lb/in ²	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	90		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	421	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	1.1E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	5.0E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	3.0E+16	ohms-cm	IEC 60093
Electric Strength (0.118 in)	530	V/mil	IEC 60243-1
Comparative Tracking Index	425	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	
Color Number	EF2001		