

# DURANEX® GFR330

## Polyplastics - Polybutylene Terephthalate

### General Information

#### Product Description

Flame Retardant, New Standard, UL Approved Regrind 50% Inclusive

GF30% Reinforced

#### General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant      • Regrind and Blending Performance
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT-GF30 FR(17)<

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.71	g/cm <sup>3</sup>	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	18700	psi	ISO 527-2
Tensile Strain (Break)	1.9	%	ISO 527-2
Flexural Modulus	1.55E+6	psi	ISO 178
Flexural Stress	29300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.4	ft-lb/in <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	408	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	1.1E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	3.9E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Electric Strength (0.118 in)	460	V/mil	IEC 60243-1
Comparative Tracking Index	225	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information	Nominal Value	Unit	
Color Number	EF2001/ED3002		