

# EMERGE™ PC 8430-15

## Trinseo - Advanced Resin

### General Information

#### Product Description

EMERGE™ PC 8430-15 advanced resin is a transparent, ignition resistant PC resin that contains no chlorinated, brominated or phosphate flame retardant additives. The resin is designed to meet the German norm DIN VDE-0472/Part 815 on halogens. This resin combines good mechanical and high heat properties and maintains excellent processability, contains mould release agent and is UV stabilized. EMERGE™ PC 8430-15 has a UL 94 V-0 rating at 1.8 mm.

#### Applications:

- Electrical
- Fixtures
- Enclosures
- Display
- Lighting

#### General

Additive	<ul style="list-style-type: none"> <li>• Mold Release</li> <li>• UV Stabilizer</li> </ul>
Features	<ul style="list-style-type: none"> <li>• Bromine Free</li> <li>• Chlorine Free</li> <li>• Flame Retardant</li> <li>• Good Processability</li> <li>• High Heat Resistance</li> <li>• Ignition Resistant</li> <li>• UV Resistant</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Electrical Housing</li> <li>• Electrical Housing</li> <li>• Electrical/Electronic Applications</li> <li>• Lighting Applications</li> </ul>
Agency Ratings	<ul style="list-style-type: none"> <li>• DIN VDE 0472 Part 815</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>• Clear/Transparent</li> </ul>
Forms	<ul style="list-style-type: none"> <li>• Pellets</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>• Injection Molding</li> </ul>

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Density	1.20	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	15	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	15	g/10 min	ISO 1133
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3	in/in	ASTM D955
Molding Shrinkage - Flow	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus <sup>2</sup>	334000	psi	ASTM D638
Tensile Modulus	348000	psi	ISO 527-1/1
Tensile Strength <sup>3</sup> (Yield)	8700	psi	ASTM D638
Tensile Stress (Yield)	8700	psi	ISO 527-2/50
Tensile Strength <sup>3</sup> (Break)	9430	psi	ASTM D638
Tensile Stress (Break)	10200	psi	ISO 527-2/50
Tensile Elongation <sup>3</sup> (Yield)	6.0	%	ASTM D638
Tensile Strain (Yield)	6.0	%	ISO 527-2/50
Tensile Elongation <sup>3</sup> (Break)	120	%	ASTM D638
Tensile Strain (Break)	110	%	ISO 527-2/50
Flexural Modulus <sup>4</sup>	348000	psi	ASTM D790

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<b>Mechanical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Flexural Modulus <sup>5</sup>	341000	psi	ISO 178
Flexural Strength <sup>4</sup>	13800	psi	ASTM D790
Flexural Stress <sup>5</sup>	13800	psi	ISO 178
<b>Impact</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Charpy Notched Impact Strength (73°F)	12	ft-lb/in <sup>2</sup>	ISO 179/1eA
Notched Izod Impact (73°F)	12	ft-lb/in	ASTM D256
Notched Izod Impact Strength (73°F)	31	ft-lb/in <sup>2</sup>	ISO 180/1A
<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Deflection Temperature Under Load (66 psi, Annealed)	289	°F	ISO 75-2/B
Deflection Temperature Under Load 264 psi, Unannealed	257	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	255	°F	ISO 75-2/A
Deflection Temperature Under Load (264 psi, Annealed)	284	°F	ISO 75-2/A
Vicat Softening Temperature	298	°F	ISO 306/B50
Ball Indentation Temperature	> 257	°F	IEC 60335-1
CLTE - Flow (-40 to 176°F)	3.6E-5	in/in/°F	ASTM D696
CLTE - Flow	3.9E-5	in/in/°F	ISO 11359-2
<b>Electrical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength	430	V/mil	IEC 60243-1
Dissipation Factor			IEC 60250
50 Hz	1.0E-3		
1 MHz	2.0E-3		
Arc Resistance	PLC 7		ASTM D495
Comparative Tracking Index (CTI)	> 600	V	UL 746A
<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Flame Rating <sup>6</sup>			UL 94
0.030 in		V-2	
0.06 in		V-2	
0.07 in		V-0	
0.12 in		V-0	
Glow Wire Flammability Index <sup>6</sup> (0.08 in)	1760	°F	IEC 60695-2-12
Glow Wire Ignition Temperature <sup>6</sup> (0.08 in)	1470	°F	IEC 60695-2-13
Oxygen Index <sup>6</sup>	35	%	ISO 4589-2
<b>Optical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Light Transmittance	87.0 to 91.0	%	ASTM D1003

### Processing Information

<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>
Drying Temperature	248	°F
Drying Time	3.0 to 4.0	hr
Processing (Melt) Temp	518 to 572	°F
Mold Temperature	158 to 230	°F