

Toyolac™ PX10 X06 U

Toray Industries, Inc. - Polycarbonate + ABS

General Information

Product Description			
ABS/PC Alloy			
General			
Features	<ul style="list-style-type: none"> High Heat Resistance 	<ul style="list-style-type: none"> Low Temperature Impact Resistance 	
Uses	<ul style="list-style-type: none"> Automotive Applications Automotive Exterior Parts Automotive Interior Parts 	<ul style="list-style-type: none"> Cell Phones Computer Components Luggage 	<ul style="list-style-type: none"> Office Automation Equipment Switches
Processing Method	<ul style="list-style-type: none"> Injection Molding 		
ISO Designation	<ul style="list-style-type: none"> >PC+ABS< 		

Properties¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.15	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/10.0 kg)	15	g/10 min	ISO 1133
Molding Shrinkage ²	0.40 to 0.70	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	8560	psi	ISO 527-2
Tensile Strain (Break, 73°F)	50	%	ISO 527-2
Flexural Modulus (73°F)	310000	psi	ISO 178
Flexural Stress (73°F)	12600	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	23	ft-lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	114		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	241	°F	ISO 75-2/A
Vicat Softening Temperature	239	°F	
CLTE - Flow	4.4E-5	in/in/°F	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C/50%RH