

DURACON® GH-25LV

Polyplastics - Acetal (POM) Copolymer

General Information

Product Description

Low VOC

GF25% Reinforced

General

Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• Copolymer • Low VOC
UL File Number	• E45034
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >POM-GF25<

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.59	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	5.0	cm ³ /10min	ISO 1133
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	1.1	%	
Flow : 0.0787 in	0.60	%	
Water Absorption (24 hr, 73°F, 0.0394 in)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.23E+6	psi	ISO 527-1
Tensile Stress	18300	psi	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	1.10E+6	psi	ISO 178
Flexural Stress	27600	psi	ISO 178
Coefficient of Friction			JIS K7218
Dynamic ³	0.37		
vs. Steel - Dynamic ⁴	0.60		
Wear Factor			JIS K7218
8.7 psi, 30 ft/min ⁵	150	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	
71 psi, 59 ft/min ⁶	200	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	
71 psi, 59 ft/min ⁷	4000	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	
8.7 psi, 30 ft/min ⁸	5000	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft·lb/in ²	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	95		ISO 2039-2

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Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	324	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	1.7E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	5.0E-5	in/in/°F	Internal Method
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	
Color Number	CF3500		

Notes

¹ Typical properties: these are not to be construed as specifications.

² 60x60x2mmt, Cavity Pressure 60 MPa

³ vs M90-44, 0.06 MPa, 15 cm/s

⁴ 0.49 MPa, 30 cm/s

⁵ vs M90-44, Material Side

⁶ vs C-Steel, Steel Side

⁷ vs C-Steel, Material Side

⁸ vs M90-44, M90-44 Side