

# DURACON® M90FC

## Polyplastics - Acetal (POM) Copolymer

### General Information

#### Product Description

Standard

#### General

UL File Number	• E45034
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >POM<

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	8.0	cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage <sup>2</sup>			ISO 294-4
Across Flow : 0.0787 in	2.3	%	
Flow : 0.0787 in	2.3	%	
Water Absorption (24 hr, 73°F, 0.0394 in)	0.60	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	392000	psi	ISO 527-1
Tensile Stress	8990	psi	ISO 527-2
Nominal Tensile Strain at Break	35	%	ISO 527-2
Flexural Modulus	363000	psi	ISO 178
Flexural Stress	12600	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.9	ft-lb/in <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	203	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	6.7E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	6.7E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength (0.118 in)	480	V/mil	IEC 60243-1
Additional Information	Nominal Value	Unit	
Color Number	CF2001		

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 60x60x2mmt, Cavity Pressure 60 MPa