



Hostacom ERC 161N 642H VERY DK PWTR (DEL)

LyondellBasell Industries - Polypropylene

General Information

Product Description

Hostacom ERC 161N 642H VERY DK PWTR is a 15% mineral filled, polypropylene copolymer for injection molding. It combines excellent stiffness, good scratch resistance and good flowability with good impact and dimensional stability. This grade is typically used for molding of automotive interior trim parts.

General

Uses	<ul style="list-style-type: none"> Automotive Applications Automotive Interior Parts
Processing Method	<ul style="list-style-type: none"> Injection Molding

Properties¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.01	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	16	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 73°F)	4060	psi	ISO 527-2
Flexural Modulus (73°F)	348000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-22°F	1.4	ft-lb/in ²	
73°F	3.3	ft-lb/in ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ISO 75-2/B
Deflection Temperature Under Load 264 psi, Unannealed	140	°F	ISO 75-2/A