

# Hostacom TYC727N NATRL

## LyondellBasell Industries - Polypropylene

### General Information

#### Product Description

Hostacom TYC 727N NATRL is a high melt flow, 2,000 MPa flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin that has an excellent balance of processability, rigidity, impact, and scratch and mar resistance. It is typically used for molded-in color automotive instrument panels that require high durability.

#### General

Features	<ul style="list-style-type: none"> <li>• Good Dimensional Stability</li> <li>• Good Impact Resistance</li> </ul>	<ul style="list-style-type: none"> <li>• Good Moldability</li> <li>• Good Scratch Resistance</li> </ul>	<ul style="list-style-type: none"> <li>• High Flow</li> <li>• High Rigidity</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Automotive Applications</li> </ul>	<ul style="list-style-type: none"> <li>• Automotive Instrument Panel</li> </ul>	<ul style="list-style-type: none"> <li>• Automotive Interior Parts</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>• Injection Molding</li> </ul>		

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.02	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	28	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	3340	psi	ISO 527-2
Tensile Strain (Yield)	8.0	%	ISO 527-2
Flexural Modulus	290000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
-40°F	1.7	ft·lb/in <sup>2</sup>	
73°F	14	ft·lb/in <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ISO 75-2/B
Deflection Temperature Under Load 264 psi, Unannealed	135	°F	ISO 75-2/A
CLTE - Flow (-22 to 212°F)	2.7E-5	in/in/°F	ISO 11359-2