

# Polyflam 14N4002NONAT

LyondellBasell Industries - Polypropylene

## General Information

### Product Description

Polyflam 14N4002NONAT is a Polypropylene, Unspecified material.

### General

Additive	• Flame Retardant
Features	• Flame Retardant
Forms	• Pellets

## Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.990		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	4390	psi	ASTM D638
Flexural Modulus - Tangent	186000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.5	ft·lb/in	ASTM D256
Gardner Impact	130	in·lb	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	195	°F	ASTM D648
RTI Str	200	°F	UL 746B
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-0		UL 94

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Rear Temperature	351 to 421	°F
Middle Temperature	351 to 441	°F
Front Temperature	351 to 441	°F
Nozzle Temperature	351 to 441	°F
Processing (Melt) Temp	360 to 441	°F
Mold Temperature	90 to 151	°F
Injection Rate	Slow-Moderate	
Back Pressure	< 99.9	psi
Cushion	0.250 to 0.500	in