

Polyflam RPP 500 D NAT

LyondellBasell Industries - Polypropylene Homopolymer

General Information

Product Description

Flame retardant PP-homopolymer - standard grade without PBDE

General

Additive	• Flame Retardant
Features	• Flame Retardant • Homopolymer
Processing Method	• Injection Molding

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	0.940	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	10	cm ³ /10min	ISO 1133
Water Absorption (Equilibrium, 73°F, 50% RH)	0.13	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	203000	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	4060	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	10	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F	1.1	ft-lb/in ²	
73°F	2.4	ft-lb/in ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	9.0	ft-lb/in ²	
73°F	No Break		
Notched Izod Impact (Area) (73°F)	1.90	ft-lb/in ²	ASTM D256
Notched Izod Impact Strength			ISO 180/1A
-40°F	1.2	ft-lb/in ²	
73°F	1.9	ft-lb/in ²	
Unnotched Izod Impact Strength			ISO 180/1U
-40°F	7.1	ft-lb/in ²	
73°F	No Break		
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	9430	psi	ISO 2039-1
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	248	°F	ISO 75-2/Bf
Deflection Temperature Under Load 264 psi, Unannealed	185	°F	ISO 75-2/Af
Vicat Softening Temperature			
--	201	°F	ISO 306/B50
--	300	°F	ISO 306/A120
Ball Pressure Test (266°F)	Pass		IEC 60695-10-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093

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Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+13	ohms·m	IEC 62631-3-1
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.030 in		V-2	
0.06 in		V-2	
Glow Wire Flammability Index (0.08 in)	1760	°F	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13
0.030 in	1380	°F	
0.06 in	1340	°F	
0.12 in	1340	°F	
Oxygen Index	27	%	ISO 4589-2

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	158 to 176	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	356	°F
Middle Temperature	392	°F
Front Temperature	410	°F
Nozzle Temperature	428	°F
Processing (Melt) Temp	356 to 428	°F
Mold Temperature	104 to 176	°F
Injection Rate	Slow-Moderate	
Back Pressure	725 to 1450	psi
Screw Speed	< 18	rpm
Cushion	< 0.197	in