

Polyflam RPP 60335 CS1 5V GRY67820

LyondellBasell Industries - Polypropylene Homopolymer

General Information

Product Description

25% mineral filled flame-retardant PP-Homopolymer; without PBDE

General

Filler / Reinforcement	• Mineral, 25% Filler by Weight
Additive	• Copper Stabilizer • Flame Retardant
Features	• Copper Contact Stabilized • Good Strength • Flame Retardant • Homopolymer
Processing Method	• Injection Molding
Resin ID	• PP FR(17+61)

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	1.5	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	334000	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	3480	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	2.5	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	4.8	ft·lb/in ²	
73°F	14	ft·lb/in ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	214	°F	ISO 75-2/Bf
Deflection Temperature Under Load 264 psi, Unannealed	136	°F	ISO 75-2/Af
Vicat Softening Temperature			
--	185	°F	ISO 306/B50
--	302	°F	ISO 306/A50
Ball Pressure Test (266°F)	Pass		IEC 60695-10-2
RTI Elec			UL 746B
0.030 in	149	°F	
0.06 in	149	°F	
0.08 in	149	°F	
0.12 in	149	°F	
RTI Imp			UL 746B
0.030 in	149	°F	
0.06 in	149	°F	
0.08 in	149	°F	
0.12 in	149	°F	

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Thermal	Nominal Value	Unit	Test Method
RTI Str			UL 746B
0.030 in	149	°F	
0.06 in	149	°F	
0.08 in	149	°F	
0.12 in	149	°F	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms·m	IEC 62631-3-1
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate ²			
0.0787 in	0.0	in/min	FMVSS 302
0.0787 in	0.0	in/min	ISO 3795
Flame Rating			UL 94
0.030 in	V-0		
0.06 in	V-0		
0.12 in	V-0		
0.08 in	5VB		
Flammability Classification			IEC 60695-11-10, -20
0.030 in	V-0		
0.06 in	V-0		
0.12 in	V-0		
0.08 in	5VB		
Glow Wire Flammability Index			IEC 60695-2-12
0.030 in	1760	°F	
0.06 in	1760	°F	
0.12 in	1760	°F	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.030 in	1470	°F	
0.06 in	1470	°F	
0.12 in	1470	°F	
Oxygen Index	35	%	ISO 4589-2

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	158 to 176	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	356	°F
Middle Temperature	392	°F
Front Temperature	410	°F
Nozzle Temperature	428	°F
Processing (Melt) Temp	356 to 410	°F
Mold Temperature	104 to 176	°F
Injection Pressure	11600 to 17400	psi
Injection Rate	Slow-Moderate	
Holding Pressure	5800 to 13100	psi
Back Pressure	725 to 1450	psi
Screw Speed	< 709	in/min
Cushion	< 0.197	in